

Work Order ID 55326 *

January 13, 2010 10:23:21 AM

Page 1

Item ID: D3873-1

Accept

Setup Start

Revision ID:

Stop

Item Name: Bushing

Start Date: 1/13/10 Start Qty: 20.00

Cust Item ID:

Required Date: 1/20/10 Req'd Qty: 20.00

Customer:

Reference:

Approvals:

Process Plan: *RL*

Date: *10-1-13*

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

100

0.00



Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1-TURN AS PER FOLIO FA806 & DWG D3873 ,
FOLIO REV: *A*
DWG REV: *SA 10/01/16*

2-DEBURR AS REQUIRED

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

SA 10/01/16

30 *φ*

30 *φ*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 55326

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Page 2

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Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120

QC8- Inspect parts - second check

0.00

Y.A 10/1/18

30

0

QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: 94

0.00

10-1-18 SP 300

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

10/01/18

QC

Memo

0.00

Quality Control

MF 10-1-18

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NOTE: Date & initial all entries

Picklist Print

January 13, 2010 10:23:25 AM

Page 1

Work Order ID: 55326

Parent Item: D3873-1

Parent Item Name: Bushing


Comments:

Start Date: 1/13/10

Required Date: 1/20/10

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M303R0.750		Purchased	No			100	f	199.8000	1.2000			
												

303 Round Bar 0.750

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	199.8	
107077	0	
113134	51.1	
113295	12.1	
113365	84.7	
113424	51.9	

10/01/17
1.8 SH

W/O:		WORK ORDER CHANGES					
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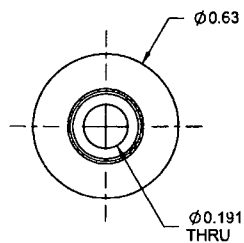
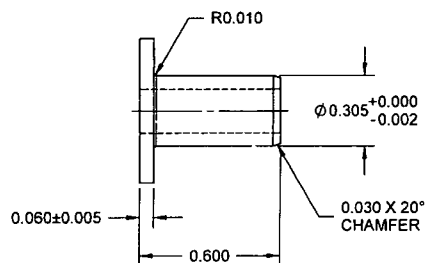
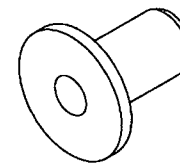
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8 7 6 5 4 3 2 1



D3873-1 BUSHING

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 55326

RELEASED
09.03.07
ECN 05-538

NOTES:

- 1) MATERIAL: AISI 303 STAINLESS STEEL ROUND BAR
REF DART SPEC M303R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01 lbs

A	NEW ISSUE	MB	09.01.07
REV.	DESCRIPTION	BY	DATE
DESIGN	1/8		
DRAWN	1/8		
CHECKED	1/5		
MFG. APPR.	1/1		
APPROVED	1/4		
DE APPR.	1/4		
DATE	09.01.07		

DART AEROSPACE USA, INC.
PORT HADLOCK, WA
DRAWING NO. **D3873**
REV. A
SHEET 1 OF 1
TITLE **BUSHING**
SCALE
NTS

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8 7 6 5 4 3 2 1

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